03 February 2021

Tracking the Greenhouse Gas Impacts of Your Energy Efficiency Measures:
New Tools & Lessons Learned for Designers and Contractors

Daniel Jordan, Brian Just, Megan Nedzinski, Jacob Racusin



#### Overview

EVT R&D program background / context / intro to 3 projects (Daniel)

Project 1: Insulation and new construction (Brian)

Project 2: Insulation and weatherization (Megan, Jacob)

Project 3: Life cycle impacts of heat pumps to offset fossil fuels (Daniel)

Discussion

#### **R&D Allows EVT to:**

- Create space for innovation that would not otherwise achieve investment
- Drive evolution of Efficiency Vermont's services to better help ratepayers
- Focus staff and resources to strategic areas that need investment







# Project 1: Embodied Carbon in Residential New Construction

Brian Just



## Project aims

- 1. Quantify GWP (in terms of  $CO_2e$ ) for insulation materials
- 2. Use that to identify high-priority substitutions
- Figure out how to motivate changes to current practice on residential new construction projects
- 4. Get feedback from contractors on the logistics / ease of material substitutions
- Explore benefits beyond carbon, such as potential health impacts on installers and residents

## Global Warming Potential (GWP)

R-20 is not the same as R-20

The carbon impacts of R-20 of cellulose are **much different** than R-20 of XPS which is **much different** than R-20 of EPS, spray foam, mineral wool, fiberglass, etc.

We measure this difference using GWP,

A number which is precisely measured/calculated by standardized rules and accounts for the impacts of all the raw materials that go into the creation and use of insulation (or other materials)

It's measured in kg CO<sub>2</sub>e

# Life cycle stages

Module		A1-A3		A4	-A5	B1-B7 C1-C4				D							
Life cycle stages	Pro	oduct sta	age		ruction s stage	<b>U</b> se stage			End-of-life stage			Benefits and loads beyond the system boundary stage					
Processes	Raw material supply	Transport	Manufacturing	Transport	Construction- installation proces	Use	Maintenance	Repair	Replacement	Refurbishment	Operationalenergyuse	Operationalwateruse	Deconstruction/ demolition	Transport	Wasteprocessing	Disposal	Reuse, recovery, and recycling potential
	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	В6	В7	C1	C2	C3	C4	D

Cradle to gate

Cradle to site

Cradle to grave

## Assemblies investigated

Sub-slab

- Foundation / frost wall, interior
- Foundation / frost wall, exterior

Joists

- Flat attic
- Sloped ceiling, cavity
- Sloped ceiling, continuous

- Above grade wall, cavity
- Above grade wall, continuous

## ...which led to specific investigation of:

- Cellular glass, aggregate
- Cellulose, blown / loosefill and densepack
- Expanded polystyrene (EPS);
   Types I, II, IX, and VIII
- Fiberglass; batt, blown/loosefill, blown/spray, and board
- HempCrete, block
- Mineral wool; batt, blown, and board
- Phenolic foam, board

- Polyisocyanurate, board
- Spray polyurethane foam (SPF);
   2K-LP, closed cell, open cell,
   roofing; hydrofluorocarbon (HFC),
   hydrofluoroolefin (HFO), waterblown
- Straw, panel
- Wood fiber, batt and board
- Extruded polystyrene (XPS);
   15, 25, 40, 60, and 100 psi

#### **Environmental Product Declarations (EPDs)**

Details on Life Cycle Assessment (LCA)
Valid for 5 years
Generally, 10-20 pages of information
Quantify impacts on

- Global warming potential
- Ozone depletion potential
- Water use
- And much more...

Analyzed roughly 200, including 79 unique records



#### **ENVIRONMENTAL PRODUCT DECLARATION**

Owner of the Declaration
EPD Program Operator
PCR Program Operator
Declaration number
Issue date
Period of Validity

BASF Corporation
NSF Certification LLC
UL Environment
EPD10327
February 14, 2020
5 years

#### 3.1 Declared Unit

The declared unit calculated in the LCA is in conformance with EN 15804 and the relevant subcategory PCR (Part B) for Building Envelope Thermal Insulation and is defined as 1 m² of installed Neopor® Plus (GPS) Type I insulation board with a thickness that gives an average thermal resistance (RSI) of 1 m²\*K/W (5.68 ft²\*hr.\*F/BTU per inch) with a building service life of 75 years (packaging included). Relative to this declared unit, the mass of the described insulation board is 0.433 kg (0.98 lbs.).

Conversion factors are listed in the table below to convert the declared unit to 1 kg and 1 m³ of material.

Value	Unit
1.21 (0.0307)	ins. (m)
0.9	lbs./ft³
32.6	-
2.3	-
	0.98 (0.43) 1.21 (0.0307) 0.9 32.6

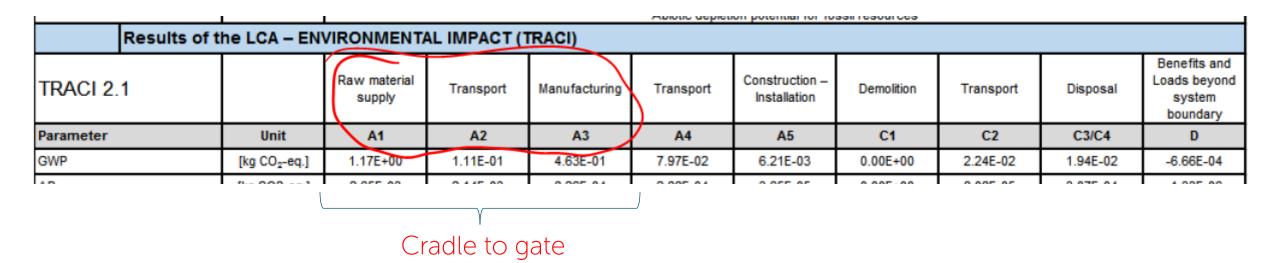
#### 3.2 System boundary

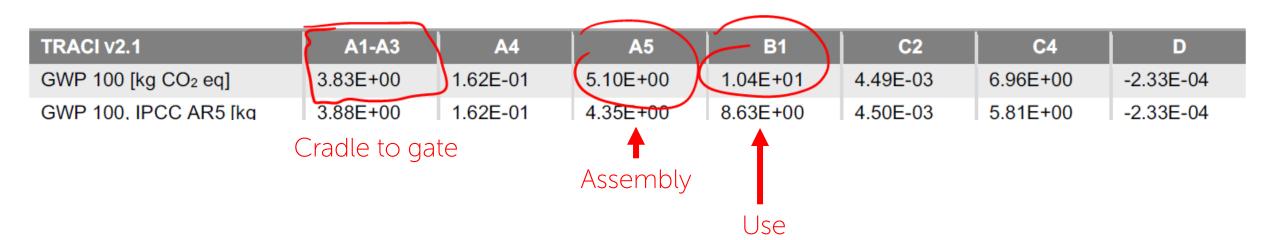
Type of EPD: Cradle-to-gate (installation) - with options (end-of-life).

The modules considered in the Life Cycle Assessment are:

- A1: Raw materials supply
- A2: Transport to manufacturer
- A3: Manufacturing
- A4: Transport to construction site
- A5: Assembly
- C1: Demolition
- C2: Transport to waste treatment
- C3: Waste processing
- C4: Disposa
- D: Reuse, recovery or recycling potential

#### LCA data for 2 different materials





# Average GWP, by material

Material	Form or variant	R-/"	GWP average, kgCO2e [A1+A2+A3] per 1m² RSI-1	GWP* average, kgCO2e [w/A5+B1] per 1m <sup>2</sup> RSI-1	GWP* includes
Cellular glass	Aggregate	1.49	3.93	3.93	A5
Cellulose	Blown/loosefill, 1.29 pcf	3.38	0.49	-0.83	A5, carbon
Cellulose	Densepack, 3.55 pcf	3.56	1.27	-2.16	A5, carbon
Expanded polystyrene (EPS)	Board, unfaced Type IX-25psi, graph.	4.70	3.47	3.49	A5
Fiberglass	Batt, unfaced, recycled content	3.64	0.67	0.68	A5
Fiberglass	Blown/loosefill	2.68	1.29	1.30	A5
Fiberglass	Blown/spray	4.00	1.61	1.64	A5
HempCrete	Block	2.14	-7.05	-5.67	A5, B1, carbon
Mineral wool	Batt, unfaced	4.24	3.11	3.25	A5 (1 EPD)
Mineral wool	Board, unfaced, "heavy" density	4.00	4.06	4.06	A5, B1
Phenolic foam	Board, glass tissue faced	7.21	1.54	1.54	Not given
Polyisocyanurate	Board, foil faced	6.53	2.32	2.32	Not given
Spray polyurethane foam	Spray, closed cell HFC	6.60	3.31	14.86	A5, B1
Spray polyurethane foam	Spray, closed cell HFO	6.60	3.47	4.00	A5, B1
Spray polyurethane foam	Spray, open cell	4.05	1.42	1.59	A5, B1
Straw	Panel	2.92	-10.95	-10.88	A5, B1, carbon
Wood fiber	Board, unfaced	3.47	-7.13	-7.13	Carbon
Extruded polystyrene (XPS)	Board, 25psi	5.00	20.17	46.51	A5, B1

## ...which was transformed into something useful

User Inputs  [Ensure that each entry is correct or left blank if not needed]								GHG impacts [Do not modify calculations]						
Building assembly [leave unused ones blank]	Insulation - <i>Base</i> [status quo material] [use drop-down]	Installed (added) R-value	Cost [optional]	Insulation - Alternative [for comparison] [use drop-down]	Installed (added) R-value2	Cost/ Added [optional]	Total area incl. framing [sq ft]	Framing factor [Cont = 0.00] [2x 16oc = 0.23] [2x 24oc = 0.20]	Include in summary?	GWP - Base [kg CO2e]	GWP - Alternative [kg CO2e]	Apples to Apples?	Incr. cost	GWP savings [kg CO2e]
Foundation_Slab	XPS - Board, 25psi	15	\$1,722	EPS - Board, unfaced, Type IX - 25psi, graphite	15	\$1,376	1120	0.00	Yes	12781	958	Yes	(\$346)	11823
Foundation_Slab	XPS - Board, 25psi	15	\$1,722	Cellular glass - Aggregate	15	\$990	1120	0.00	No	12781	1080	Yes	(\$732)	11701
Foundation_Ext_Wall	XPS - Board, 25psi	15	\$1,083	EPS - Board, unfaced, Type IX - 25psi, graphite	15	\$865	704	0.00	Yes	8034	602	Yes	(\$218)	7431
AGW_Continuous	XPS - Board, 25psi	15	\$1,673	Polyiso - Board, foil faced	16	\$2,406	1088	0.00	Yes	12416	661	No	\$733	11755
Totals	Baseline			Alternative				Tota	ls [kg CO2e]	33230	2221	No	\$169	31009
								9	6 reduction					93%
									m.t. CO2e					31.0
								Equ	uivalance to:					
									Miles drive	n by average p	passenger vehi	icle		76,934
									Propane cy	clinders (18#)	burned			1,268
									Pounds of	coal burned				34,172
									Tons of wa	ste recycled in	stead of landf	filled		11
									Tree seed!	ings grown for	10 years			512

## Case study #1

#### 1200 sq ft single-family affordable home in Bennington County

Assembly	Plan	Modification
Under slab, R-15	XPS	Cellular glass aggregate
Frost-protected foundation, R-15	XPS	EPS Type IX
Above-grade wall continuous, R-15	XPS	Phenolic foam

Impact →
30 metric tons of CO<sub>2</sub>e

## Case study #2

#### 2600 sq ft quadplex in Chittenden County

Assembly	Plan	Modification
Under slab, R-15	XPS	EPS Type IX
Foundation wall, R-20	XPS	Polyisocyanurate

Impact →
52 metric tons of CO<sub>2</sub>e



## Case study #3

#### 3700 sq ft single-family home in Chittenden County

Assembly	Plan	Modification
Above-grade wall continuous, R-24	XPS	Phenolic foam

Impact →
52 metric tons of CO<sub>2</sub>e



Image: <a href="https://www.greenbuildingadvisor.com/article/kingspan-kooltherm-phenolic-foam-rigid-insulation">https://www.greenbuildingadvisor.com/article/kingspan-kooltherm-phenolic-foam-rigid-insulation</a>

#### Other benefits from substitutions

Material	GHG impact <sup>a</sup>	Recycled content <sup>b</sup>	Toxic emissions <sup>c</sup>	Notesd	renewable material.
Wood fiber	Lowest / best	Content	CITIISSIOTIS	140(65	no recycled content
Cellulose	Lowest / best				based materials in ty
				Avoid formaldehyde bind	C From <i>BuildingGre</i>
Fiberglass	Low			•	relatively low toxic e
Polyisocyanurate	Low			Chlorinated flame retardant (otherv	from typical product
				Toxic manufacturing pro	potential high toxic
EPS (expanded polystyrene)	Low			Brominated flame retard	typical products or c or application.
Open cell coray				Off-gassing under investigation	
Open cell spray foam	Low			Chlorinated flame retard	Notos" in Kay Enviro
IOam				Highly toxic when appli	Performance Factors
Phenolic foam	Low		See note	Phenol formaldehyde content, but	<i>Materials</i> table.
Mineral wool	Medium		See note	Choose low-emitting pro-	aucis
Closed cell corne				Off-gassing under investigatio	n by EPA
Closed-cell spray	Medium			Chlorinated flame retard	ant
foam, HFO				Highly toxic when appli	ed
Closed cell enroy	Highaet /			Off-gassing under investigatio	n by EPA
Closed-cell spray	Highest /			Chlorinated flame retard	ant
foam, HFC	worst			Highly toxic when appli	ed
XPS (extruded	Highest /			Brominated flame retardant (otherv	vise fairly inert)
polystyrene)	worst			Toxic manufacturing pro-	cess
	_				

<sup>a</sup> Lowest: < 0 kgCO<sub>2</sub>e including carbon content, per 1 m<sup>2</sup> RSI-1. Low: 0-5. Medium: 5-10. High > 10. Calculations are based on analysis within this report.

b From *BuildingGreen Guide*. Green indicates significant recycled content or l. Red indicates little or nt and fossil fueltypical products.

reen. Green indicates emissions during use cts. Red indicates emissions from during manufacturing

*reen,* "Environmental ronmental and ors for Insulation

Sources: Efficiency Vermont analysis and BuildingGreen Guide to Insulation.

## Customer-facing reference

#### Carbon drawdown in your next construction project

Choosing insulation materials with the lowest greenhouse gas impact

Embodied carbon refers to the greenhouse gas (GHG) emissions that went into the production of materials. A summary of common insulation materials appears in the table below. Materials that contain carbon and/or require less energy to produce have the lowest (best) GHG impact. At the other end, materials with high-GHG refrigerants tend to have the worst carbon footprint.<sup>1</sup>

Material	Example manufacturers / products	GHG Impact <sup>2</sup>	Notes
Wood fiber	Steico, Gutex	Lowest / Best	Boardstock, batts
Cellulose	Cleanfiber, GreenFiber	Lowest / Best	Densepack, loosefill
Fiberglass	CertainTeed Sustainable, Knauf EcoBatt	Low	Batts, boardstock, loosefill/densepack
Polyisocyanurate	DuPont Thermax	Low	Boardstock; Blowing agent: pentane
EPS (expanded polystyrene)	Atlas, BASF Neopor	Low	Boardstock; Blowing agent: pentane
Open cell spray foam	Demilec APX, Lapolla Foam-Lok 450	Low	Site-blown; Blowing agent: water
Phenolic foam	Kingspan Kooltherm	Low	Boardstock; Blowing agent: pentane
Mineralwool	Rockwool, Owens Corning	Medium	Batts, boardstock
Closed cell spray foam, HFO	Demilec Heatlok HFO Pro, Lapolla ProSeal HFO	Medium	Site-blown; Blowing agent: HFOs
Closed cell spray foam, HFC	Demilec Heatlok XT, Dow Froth-Pak	Highest / Worst	Site-blown; Blowing agent: HFCs
XPS (extruded polystyrene)	Dow Styrofoam (blueboard), Owens Corning (pinkboard)	Highest / Worst	Boardstock; Blowing agent: HFCs

Partners have shared that many material substitutions are not only easy to implement, they can actually save money. Furthermore, many lower-GHG materials are less toxic to workers and/or building occupants.<sup>3</sup>

Example: A 2-story, 2000 square foot home making insulation substitutions detailed below avoids approx. 55,000 kg CO<sub>2</sub>e, roughly equal to *not* driving 136,000 miles or *not* burning 60,000 pounds of coal. Provided the installed R-value is the same and proper air sealing is done, there is no significant difference between the two homes' operational energy.



- XPS for sub-slab and foundation
   HFC-based spray foams in walls and cathedral ceiling
- EPS Type IX for sub-slab and polyisocyanurate (interior) foundation
- · Densepack cellulose in walls and cathedral ceiling

GHG Impact: Low

\*\* Our analysis is based on Cradle to Cate entraction of resources from the earth until the point that a product leaves the factory. This comesponds to like Cycle Assessment product stages. A.Z. and A.S. We also include A.S. for materials manufactured on -site (such as spray polyurethane foam that entits refrigerant at installation) and BI (which is important to consider for insulations which off igs entrégrants over time).

consider for insulations which off-gas refrigerants over time).

\*Lowest < 0 kg/CD\_p including carbon content; per 1 m, RS-1. Low: 0-5. Medium: 5-10. High > 10.

\*A useful summary of cost, health, and environmental considerations of insulation materials is available at: https://www.buildinggreen.com/sites/deault/filed/G\_insulation\_Recommendations.pdf



Material	Example manufacturers / products	GHG Impact <sup>2</sup>
Wood fiber	Steico, Gutex	Lowest / Best
Cellulose	Cleanfiber, GreenFiber	Lowest / Best
Fiberglass	CertainTeed Sustainable, Knauf EcoBatt	Low
Polyisocyanurate	DuPont Thermax	Low
EPS (expanded polystyrene)	Atlas, BASF Neopor	Low
Open cell spray foam	Demilec APX, Lapolla Foam-Lok 450	Low
Phenolic foam	Kingspan Kooltherm	Low
Mineral wool	Rockwool, Owens Corning	Medium
Closed cell spray foam, HFO	Demilec Heatlok HFO Pro, Lapolla ProSeal HFO	Medium
Closed cell spray foam, HFC	Demilec Heatlok XT, Dow Froth-Pak	Highest / Worst
XPS (extruded polystyrene)	Dow Styrofoam (blueboard), Owens Corning (pinkboard)	Highest / Worst

https://www.efficiencyvermont.com/Media/Default/docs/printable-resources/GeneralInfoForHomes/EVT-Home-Insulation-GHG-OnePager.pdf

#### Future work

- Share feedback on the logistics / ease of material substitutions
- Share added or avoided costs
- Learn whether pilot builders continue with low-GWP materials in future
- Share information with contractors and homeowners on the co-benefits

## Project 2: Embodied Carbon in Residential Retrofits

Megan Nedzinski - Vermont Integrated Architecture Jacob Deva Racusin - New Frameworks Chris Gordon, Brian Just, Matt Sharpe, and Mike Fink - Efficiency Vermont







#### Introduction & Purpose

#### The Why?

Weatherization insulation material decisions

- Cost, availability, durability, ease of use
- Global environmental impacts?

Understand what work is being done

Realize where and what opportunities exist

Share findings to inform and streamline the process

• Use a single point of comparison - embodied carbon



#### Research Tasks

Determine and illustrate the density of HPwES projects in Vermont by geographic location.

Determine the types of insulation materials used in specific residential building assemblies (walls, attics, band joist, foundation walls, etc.) and if/how these choices have changed over time.

Characterize the embodied carbon emissions by application type to understand:

- a) which types contribute most to CO<sub>2</sub>e (carbon dioxide equivalent) emissions
- b) which applications are the most carbon intensive

Illustrate the evolution of HPwES installations and the associated embodied carbon emissions over time (by material and application).



#### Methods, Dataset, and Definitions

Dataset sorted to remove null entries and user input errors

Base data is 2012-2016, installed measures

Embodied Carbon Emissions – LCA stages A1-A3 Product Stage, and A5

- A1 Raw material supply
- A2 Transport
- A3 Manufacturing
- A5 Construction Installation process, where applicable
- B1 Use, where applicable



#### Methods, Dataset, and Definitions

Materials – "the type of insulation"

- Cellulose, dense pack
- Cellulose, loose fill
- Expanded polystyrene- rigid board
- Extruded polystyrene- rigid board
- Fiberglass batts
- Fiberglass- loose fill
- Poly-isocyanurate- rigid board
- Spray foam- closed cell
- Spray foam- open cell

Applications – "the physical space" R-value and Improved R-value

- Attic Hatch
- Attic, open cavity
- Basement, above grade
- Basement, below grade
- Basement rim joist
- Closed-cavity ceiling
- Floor
- Wood-framed wall

Practices and measures – "what insulation is installed where"

Installed insulation materials at defined thicknesses (in units of inches added) for each physical space, with an indication of the net square feet treated).

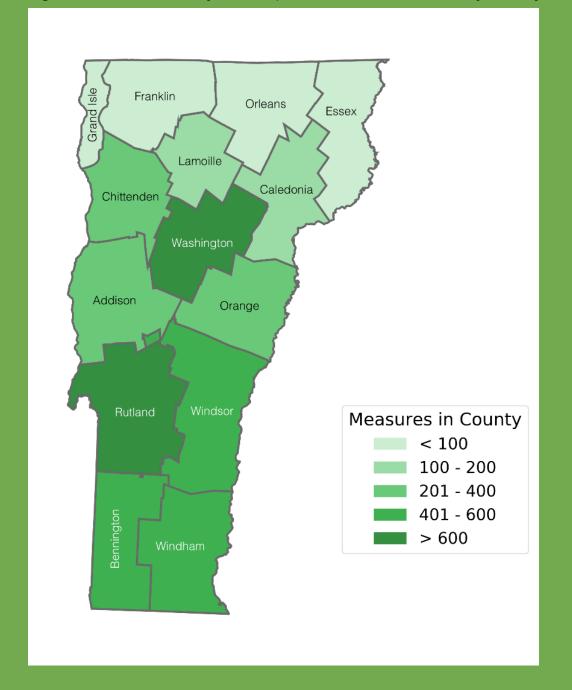


# 1: Relative density of completed HPwES measures by county

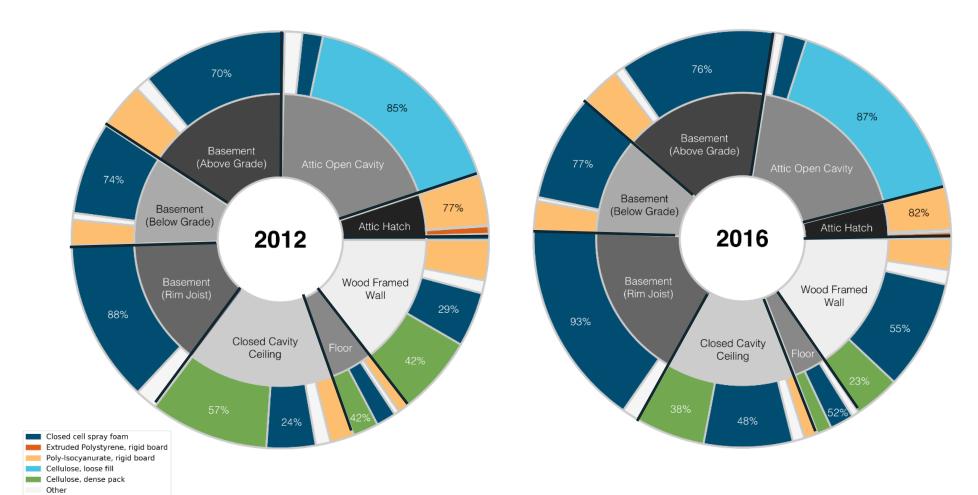
- Concentration by total count
- Installed measures only from 2012-2016



Figure 1: Relative density of completed HPwES measures by county.



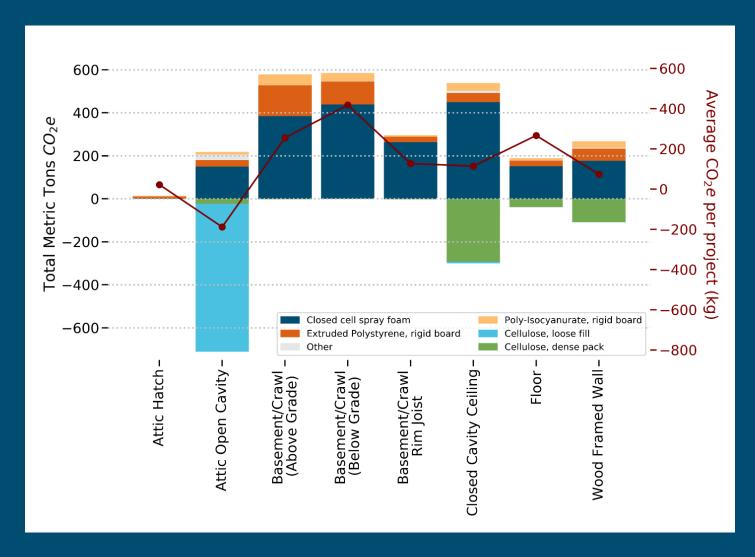
## 2: Types of insulation used in specific retrofit assemblies



- Assemblies
   receiving insulation
   remained fairly
   constant
- Insulation type used remained largely unchanged
- Closed cavity
   ceilings and wood
   framed walls,
   however, showed a
   proportional
   increase in the use
   of closed cell spray
   foam.

Closed Cavity Ceiling (2012)	Closed Cell SPF	24%	Dense Pack Cellulose	57%
Closed Cavity Ceiling (2016)	Closed Cell SPF	48%	Dense Pack Cellulose	38%
Wood Framed Walls (2012)	Closed Cell SPF	29%	Dense Pack Cellulose	42%
Wood Framed Walls (2016)	Closed Cell SPF	55%	Dense Pack Cellulose	23%

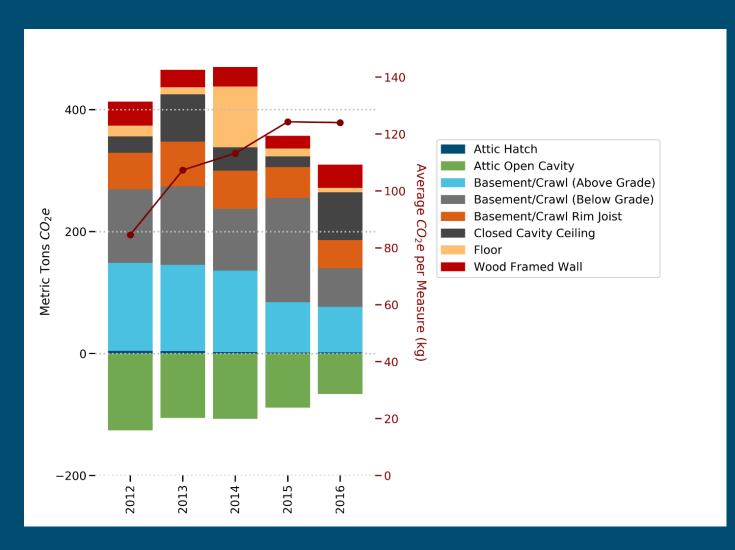
# 3. Embodied carbon emissions by application type, per material:



Which applications contribute most to CO2e emissions?

Which applications are the most carbon intensive?

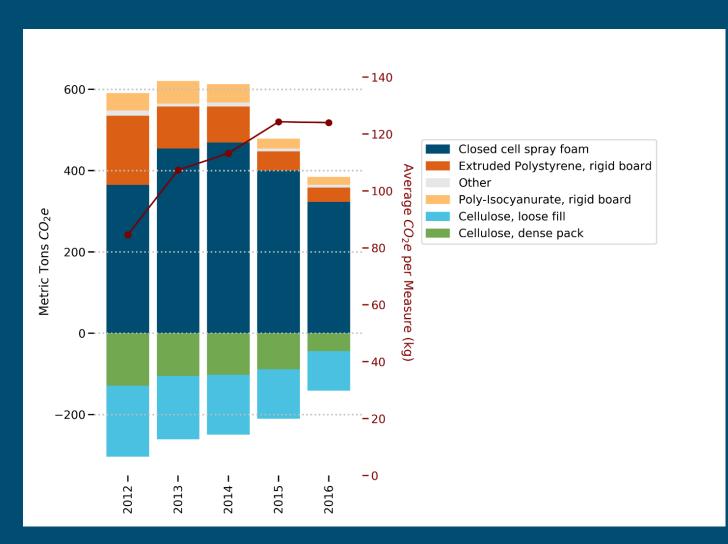
# 4a. Embodied carbon emissions by application type, over time:



How are CO2e emissions changing over time for different applications?

How are total CO2e emissions changing over time?

# 4b. Embodied carbon emissions by material type, over time:



How are CO2e emissions changing over time for different materials?

What is the relationship between increasing average emissions and decreasing total emissions?

#### Recommendation #1:

Convert 90% of the non-cellulose material selection for open attics to loose-fill cellulose.

Average annual embodied CO2<sub>e</sub> reduction of 37%



#### Recommendation #2:

Convert 50% of XPS and spray polyurethane foam material selection for basement walls (above and below grade) to polyisocyanurate foam board.

Average annual embodied CO2<sub>e</sub> reduction of 35%



Recommendation #3:

Convert 75% of total material selection for basement rim joists to dense-pack cellulose.

Average annual embodied  $CO2_e$  reduction of 115% due to carbon storage benefits of recycled cellulose insulation.



Recommendation #4:

Convert 60% of material selection for closed cavity ceilings to dense-pack cellulose.

Average annual embodied CO2<sub>e</sub> reduction of 65%



**Recommendation #5:** 

Convert 100% of the material selection for wood frame walls to dense-pack cellulose.

Average annual embodied CO2<sub>e</sub> reduction of 221% due to carbon storage benefits of recycled cellulose insulation.



#### Opportunities for Further Research

- Relationship of Embodied and Operational Emissions in Weatherization in Vermont.
- Greater accounting of Operational Emission Reductions from weatherization improvements.
- Further development of what opportunities exist to reduce embodied emissions through industry and market engagement.



# Project 3: Lifecycle Carbon of Heat Pumps

Daniel Jordan



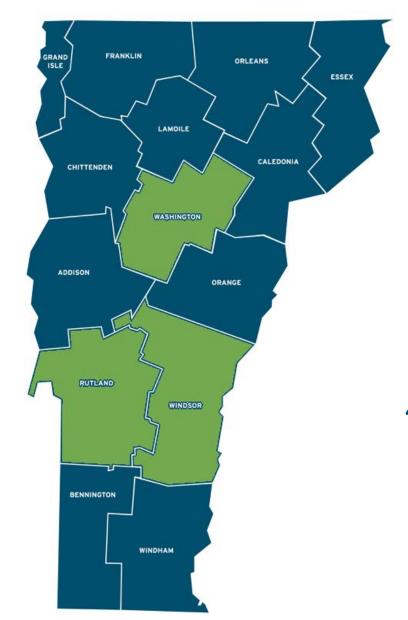
What are the carbon impacts of electrifying my heating?





### **Study Overview**

- Existing commercial, municipal, or industrial building.
- Heat pumps to supplement existing boiler.
- Split system, ductless, cold climate heat pumps with R-410A.



4 projects

# **Study Overview**

			Heat Pumps		
	Heating square feet	Boiler fuel	Number of indoor heads	Types	Nominal capacity (tons)
School	20,100	Oil	30	Single & multi-head	37
Storage	16,900	Oil	10	VRF	12
Plant offices	12,500	Propane	13	VRF & single-head	11
Retail	10,500	Oil	6	Single-head	9



- 1. What are the GHG impacts **beyond operational efficiency**?
  - a) Heat pumps offset boiler fuel, but at what cost?
  - b) What are the **major factors** in determining these impacts?
- 2. How do these impacts stack up, roughly?

	direct	electric	embodied
boiler			
heat pumps		\$	

	direct	electric	embodied
boiler		\$	
heat pumps		\$	

#### **Embodied Carbon**

### Resources and Calculations



#### Heat pumps:

Manufacturer annual Material Balance and Environmental **Impact** reports.

lb CO <sub>2</sub> e	production emissions + RM embodied carbon
lb product	weight of all products sold

#### Piping

Copper LCI: cradle-to-gate + disposal and recycling

#### Refrigerant

- EPA GHG Reporting Program for F-gas. HFC byproducts are released during manufacture.
- HFC global warming potential (GWP) is **x1000s** CO2e by mass.
- Manufacturers are taking steps to destroy HFC byproducts before emission.

Install weight (lbs), heat pumps + piping				
school	5,568			
retail	1,013			
storage	1,901			
mfg plant	1,918			

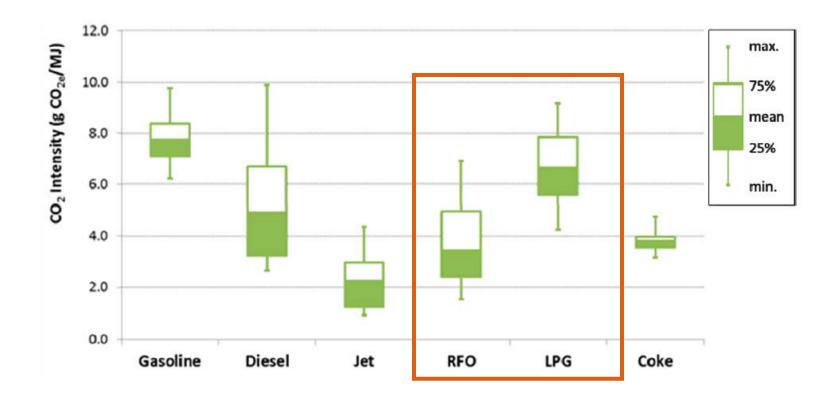
### **Embodied Carbon**

# ENVIRONMENTAL Science & Technology

### Energy Efficiency and Greenhouse Gas Emission Intensity of Petroleum Products at U.S. Refineries

Amgad Elgowainy, † Jeongwoo Han, † Hao Cai, † Michael Wang, † Grant S. Forman, \*\*\* and Vincent B. DiVita§

#### Resources and Calculations



	direct	electric	embodied
boiler			50
heat pumps		\$	9 (fixed)

	direct	electric	embodied
boiler		\$	50
heat pumps		\$	9 (fixed)

### **Electric Emissions**

First off: A heat pump is only as good at its install!

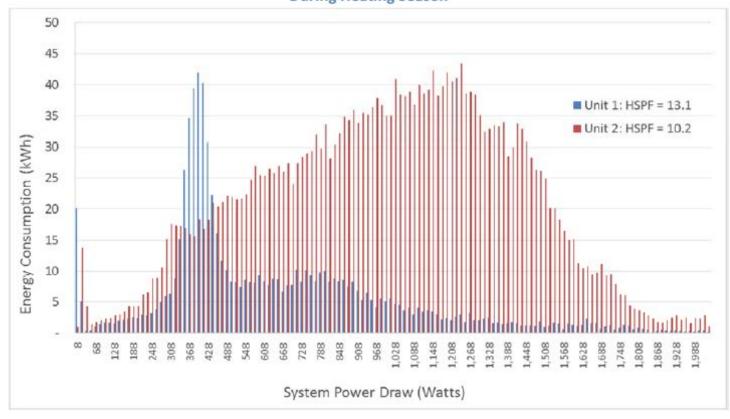
#### Source:

Walczyk, J., 2017. "Evaluation of Cold Climate Heat Pumps in Vermont."

The Cadmus Group, LLC.

Figure 18. Comparison of Operation of Identical Cold Climate Heat Pumps (MUZ-FH12NA)

During Heating Season

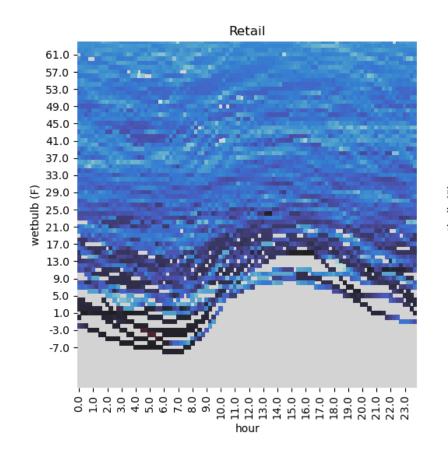


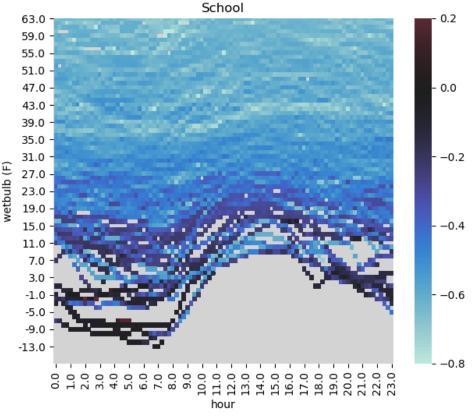
### Heat pump operational carbon intensity savings (%)

At a given hour/temp, how much would the <u>fully loaded</u> heat pumps reduce electric source emissions compared to the direct emissions of an on-site #2 oil boiler providing the same heat?

#### Assumptions:

- 1. Heat output equivalence.
- 2. Daily load shape ignored.
- 3. ISONE marginal fuel mix, 2019-20, 5% line loss.
- 4. 85% constant boiler combustion efficiency.





metric tons CO<sub>2</sub>e over 20 years, project averages, heat output equivalence

	direct	electric	embodied
boiler		<b>22</b> <sub>1</sub>	50
heat pumps		<b>541</b> <sub>1</sub>	9 (fixed)

1. ISO New England marginal fuel mix, 2019-20 heating season.

metric tons CO<sub>2</sub>e over 20 years, project averages, heat output equivalence

	direct	electric	embodied
boiler		<b>3</b> <sub>1</sub>	50
heat pumps		<b>74</b> <sub>1</sub>	9 (fixed)

1. GMP aggregate fuel mix, 2017-2019 average.

metric tons CO<sub>2</sub>e over 20 years, project averages, heat output equivalence

	direct	electric	embodied
boiler		<b>3</b> <sub>1</sub>	50
heat pumps		<b>74</b> <sub>1</sub>	9 (fixed)

1. GMP aggregate fuel mix, 2017-2019 average.

# Direct Emissions 🏋

### Heat Pump Fugitive Emissions Studies

who		annual leak estimate	what	details
U.S. DoD United Facilities Criteria	2017	25%	VRF	
CARB	2016	5.3%	residential	
EPA	2014	10%	residential + commercial	refined in 2019
Eunomia, CACR	2013	3.8%	residential + commercial	9% leak at all, median of 42%

	direct	electric	embodied
boiler	930	<b>3</b> <sub>1</sub>	50
heat pumps	<b>82</b> <sub>2</sub>	<b>74</b> <sub>1</sub>	9 (fixed)

- 1. GMP aggregate fuel mix, 2017-2019 average.
- 2. 5% annual leak x 20 years.

	direct	electric	embodied
boiler	930	<b>3</b> <sub>1</sub>	50
heat pumps	<b>410</b> <sub>2</sub>	<b>74</b> <sub>1</sub>	9 (fixed)

- 1. GMP aggregate fuel mix, 2017-2019 average.
- 2. 25% annual leak x 20 years.













		% fuel	break-even	lifetime GHG reduction	
		reduction	days	percent	t CO <sub>2</sub> e
school	21.9	>95%	37	79%	1,250
retai	8.5	30%	57	40%	324
storage	10.6	65%	205	6%	47
mfg office	9.7	>95%	50	65%	376

#### Assumptions

- 1. GMP aggregate fuel mix, 2017-2019 average.
- 2. Annual leak rates 5- 20% depending on system.



#### Conclusions & future work

- Heat pump retrofits are a good idea.
  - Embodied carbon of heat pumps: nbd.
- Heat pump **peak coincidence** will continue to stress the grid.
  - Importance of load management.
- R410A is a GHG liability. Install/testing can make a huge difference.
- Looking for industry partners on GHG impacts of HVAC equipment.



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